

# 54 INCH MOWER MULCH KIT

## Model No. MK54A & 241540

### INSTALLATION INSTRUCTIONS

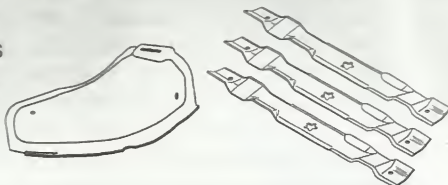
#### Tools Required:

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

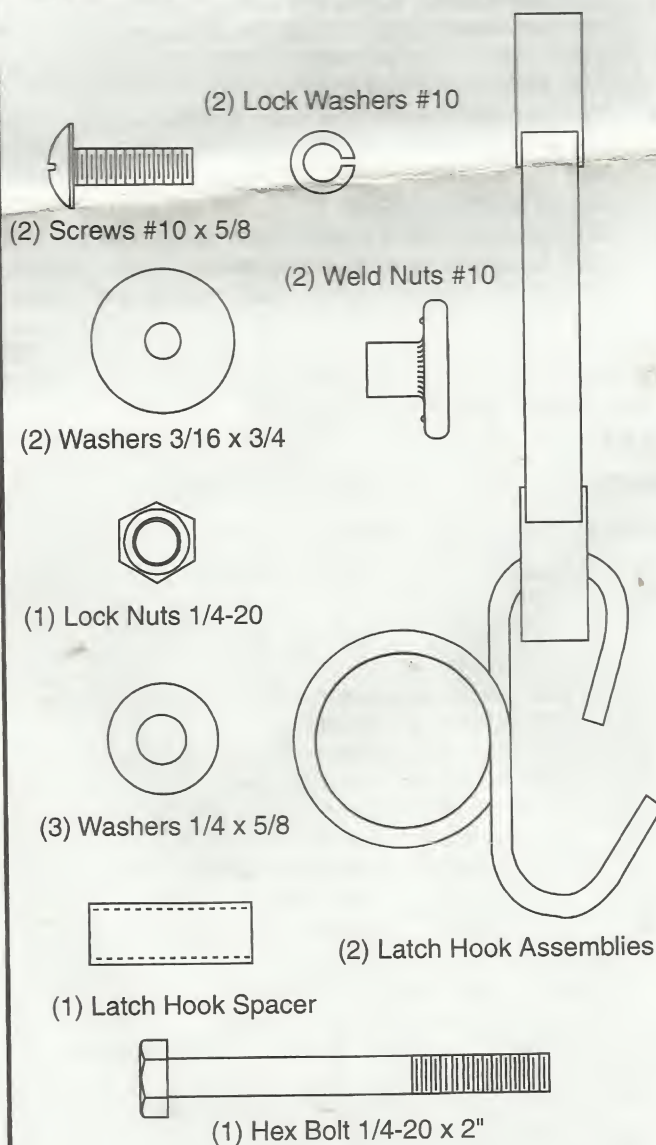
- (2) 7/16" wrenches
- (1) 5/8" wrench (Blade Bolt)
- (1) #1 or #2 Phillips Screwdriver (Mulch Cover)

#### Kit Contains:

- (3) Mulch Blades
- (1) Mulch Cover
- (1) Bag of Parts



#### BAG OF PARTS CONTENTS



**CAUTION:** Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.

## 1

### REPLACE MOWER BLADES (See Fig. 1)



**CAUTION:** Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

1. Raise mower to highest position to allow access to blades.
2. Remove blade bolts by turning counterclockwise.
3. Install mulch blades with stamped "THIS SIDE UP" facing up towards mower, or, blades stamped with "GRASS SIDE" facing down towards grass.

**IMPORTANT:** TO ENSURE PROPER ASSEMBLY, CENTER HOLE IN BLADE MUST ALIGN WITH STAR PATTERN ON MANDREL ASSEMBLY.

4. Install and tighten blade bolts securely (45-55 Ft. Lbs. torque).

**IMPORTANT:** SPECIAL BLADE BOLT IS HEAT TREATED.

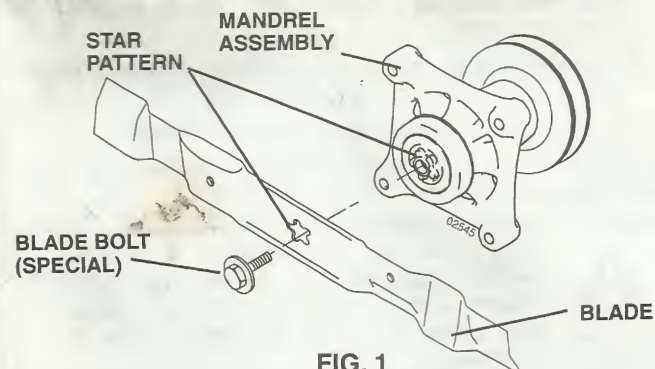


FIG. 1

## 2

### ASSEMBLE LATCH HOOK SPACER (See Fig. 2)

1. Install the spacer with the 1/4-20 x 2" long hex bolt, three (3) washers and lock nut as shown. Tighten securely.

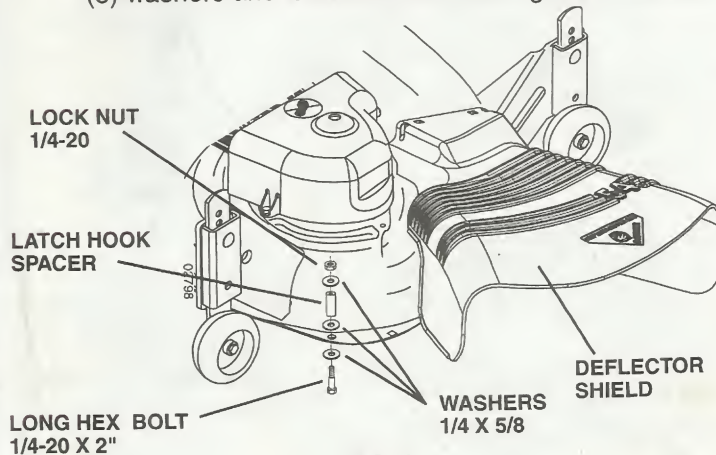


FIG. 2